

# THERMOFORMING MACHINES

Models | TM-150 | TM-250 | TM-540

## HEAVY-DUTY

The heavy-duty stainless steel single-piece frame carries a lifetime guarantee.

## USER-FRIENDLY

The machine's intuitive interface combined with an ergonomic design allows for easy loading and simple operation.

## EASY MAINTENANCE

The system's components are corrosion-proof and their design allows for simple and easy maintenance in order to meet the strictest hygiene standards.

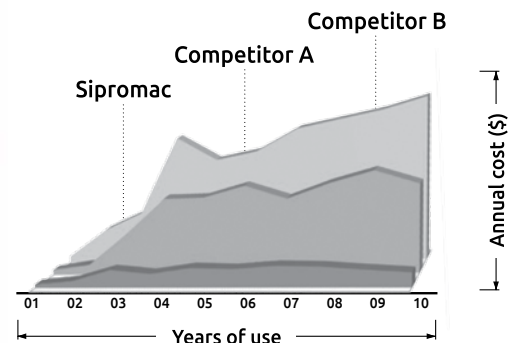
## WHY SHOULD YOU USE A THERMOFORMING MACHINE?

- 1 Thermoformed packages are cost efficient and can be customized according to products;
- 2 Thermoforming packaging is a high-performance process ideally suited for continuous production;
- 3 To protect against external contamination and increase the shelf life of food products;
- 4 Thermoformed packages are hermetic and resistant to freezing temperatures.



## Annual maintenance cost

With the unmatched quality of its heavy-duty design and structural rigidity that help prevent premature wear and tear, Sipromac thermoforming machines offer the lowest annual maintenance cost in the industry.

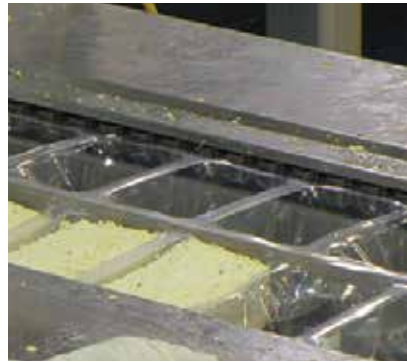
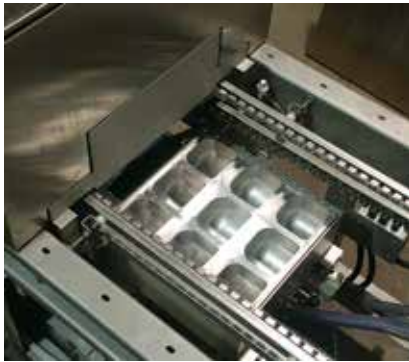


# THERMORFORMING MACHINES

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## MODELS TM-150, TM-250 AND TM-540

	TM-150	TM-250	TM-540
<b>WIDTH OF FILM</b>	320 mm / 420 mm	420 mm / 520 mm	Up to 641 mm
<b>FILM ADVANCE</b>	340 mm	500 mm	700 mm
<b>DEPTH OF FORMING</b>	120 mm (std.) 150 mm (opt.)	120 mm (std.) 150 mm (opt.)	120 mm (std.) 150 mm (opt.)
<b>POWER SUPPLY</b>	208-220 V / 3 pH / 60 Hz	208-220 V / 3 pH / 60 Hz	208-220 V / 3 pH / 60 Hz
<b>PUMP CAPACITY (STD)</b>	100 m <sup>3</sup> 5.0 HP	255 m <sup>3</sup> 10.0 HP	Booster
<b>ROLL OUTSIDE DIAMETER</b>	14" (350 mm)	14" (350 mm)	14" (350 mm)
<b>MAX. ROLL INSIDE DIAMETER</b>	3" (76 mm)	3" (76 mm)	3" (76 mm)
<b>PRODUCTION CAPACITY</b>	8 to 14 cycles per min. (Max)	14 cycles per min. (Max)	14 cycles per min. (Max)
<b>MICROPROCESSOR</b>	Remote mechanical commands with 6" touchscreen	Remote mechanical commands with 10" touchscreen	Remote mechanical commands with 10" touchscreen



### BASIC FEATURES

- Welded, stainless steel frame
- Stainless steel loading area
- 5/8" conveyor chain
- Schneider PLC control unit
- Touch control panel, with user-friendly interface
- Schneider servo motor drive for accurate speed control
- Electric cabinet (IP65)
- Pneumatic component cabinet
- Protection guard with electronic interlock system
- 2 independent tool lifting stations
- Trim re-winder
- Water cooled tooling
- Quick compressed air forming capacity
- Remote diagnostic
- Easy changeover of sealing plate
- Dedicated top and bottom vacuum valves
- Rotating knives (1 set)
- Active film unwinding system with dancer roll
- User manual and set of spare parts
- Stainless steel adjustable legs
- Certification CSA

### OPTIONAL FEATURES

- Unloading conveyor system
- Coding system
- Printing system
- Thermal transfer coder
- Photo cell for pre-printed film
- Waste collector
- Automatic chain lubrication
- Choices of tooling head tracks or forming tooling drawer
- Labeling system
- Gas injection system (MAP)
- Multiple supply voltage available
- Vacuum pump sizes
- Oxygen vacuum pumps for MAP with 21% of more oxygen mixed
- Booster pump

*All features are subject to change without notice.*